



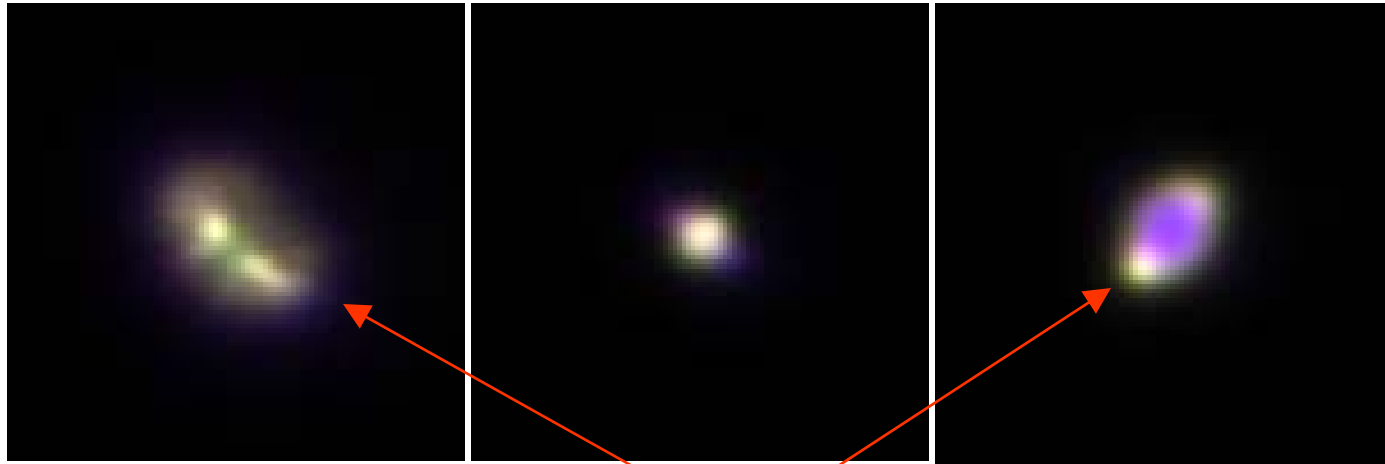
IMPROVING BEAM QUALITY NEW TELESCOPE ALIGNMENT PROCEDURE

by Laszlo Sturmann





Fiber coupled combiners and visual band observations are more sensitive to telescope alignment problems than bulk combiners in IR

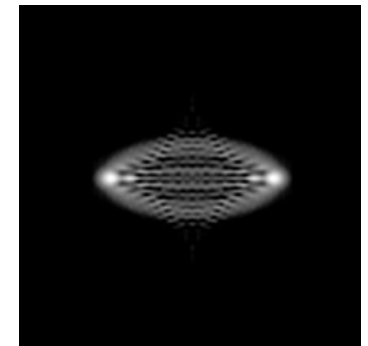


W1

characteristic double images were reported



astigmatism + defocus + spherical aberration



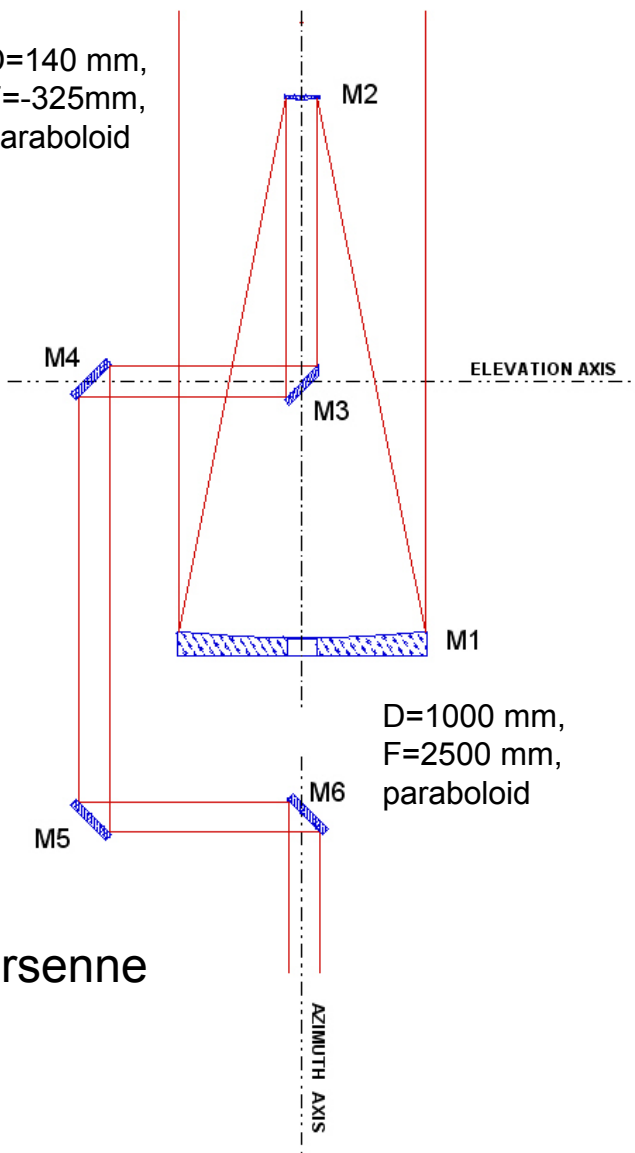


What causes the astigmatism in W1?

- Inherent in the optics - **the least likely worst case scenario**
- The mounts distort the optics – **possible potentially difficult to fix**
- Optical misalignment – **likely relatively easy to fix**

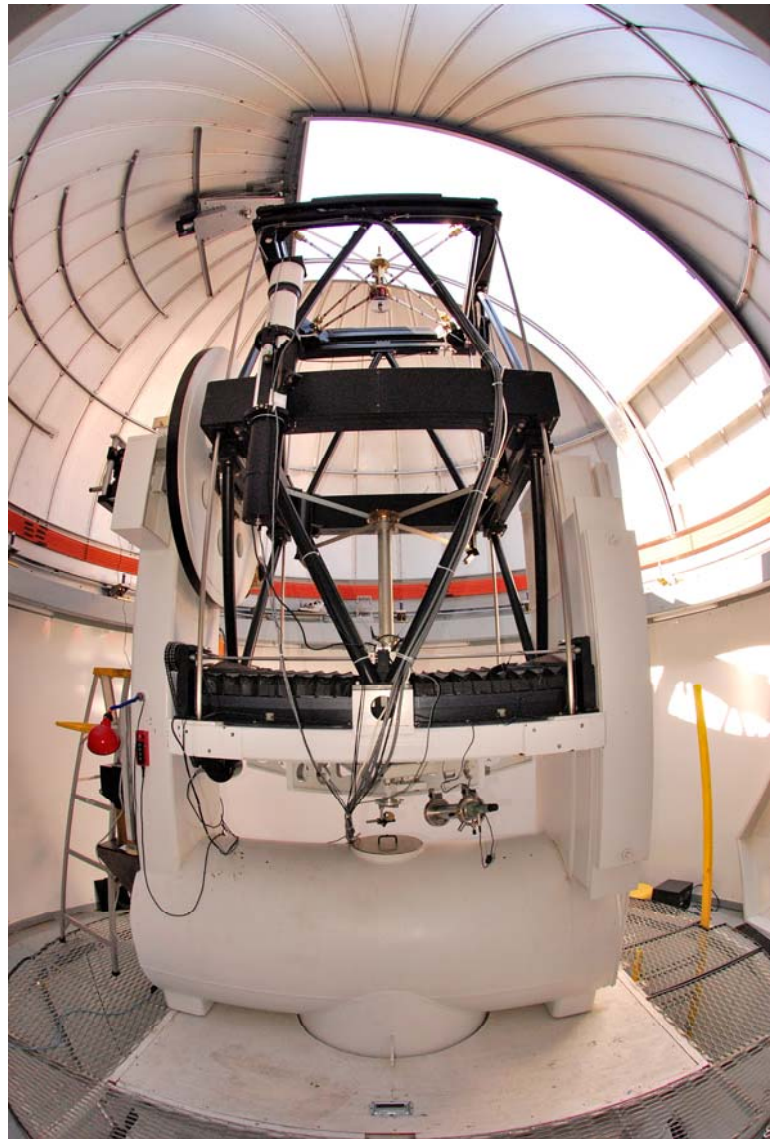


D=140 mm,
F=-325mm,
paraboloid



D=1000 mm,
F=2500 mm,
paraboloid

Mersenne



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Potential Problem

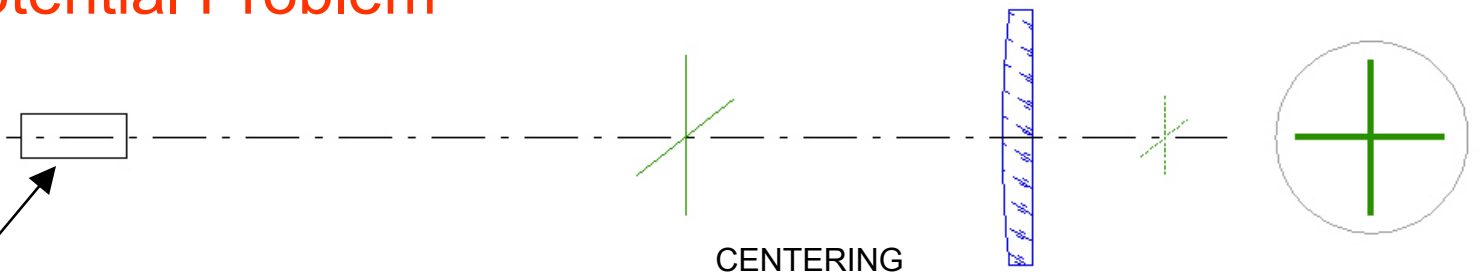
CROSS-HAIRS

M2

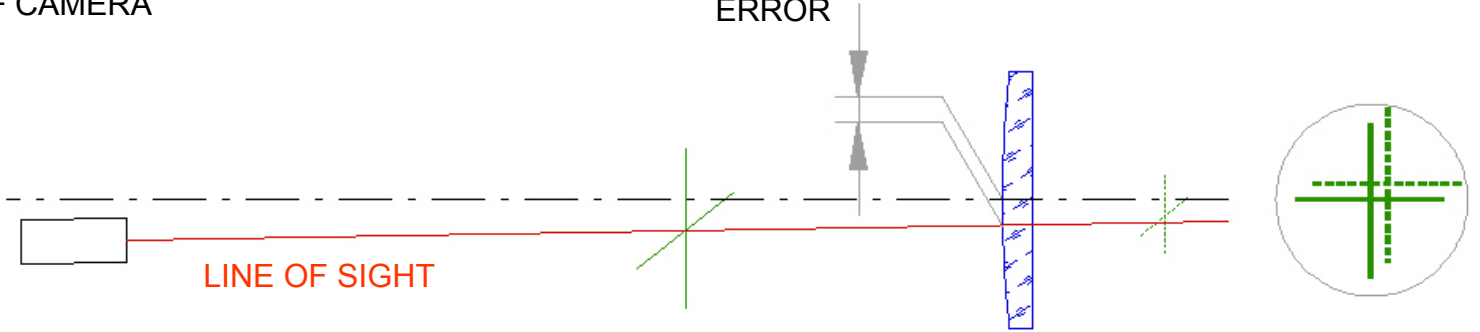
IMAGE

PERFECT

F=75 MM OBJ.+ CAMERA

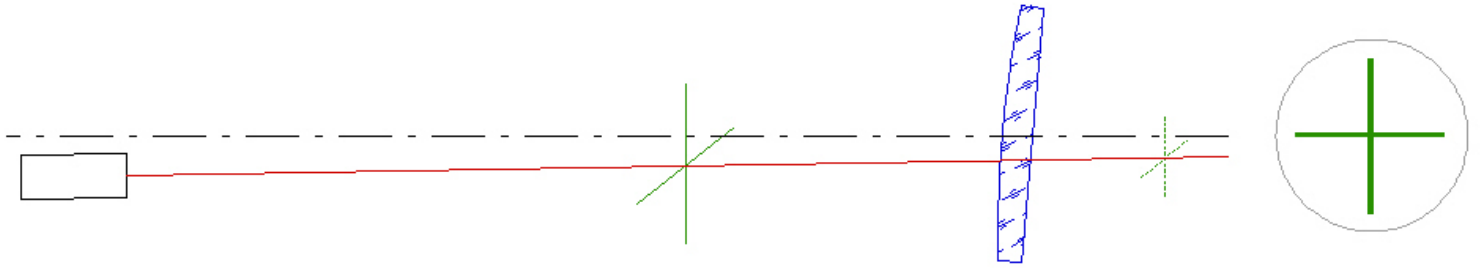


CENTERING ERROR



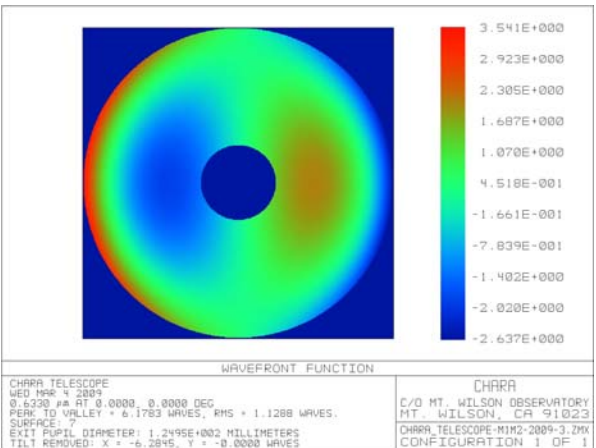
LINE OF SIGHT

APPARENTLY PERFECT



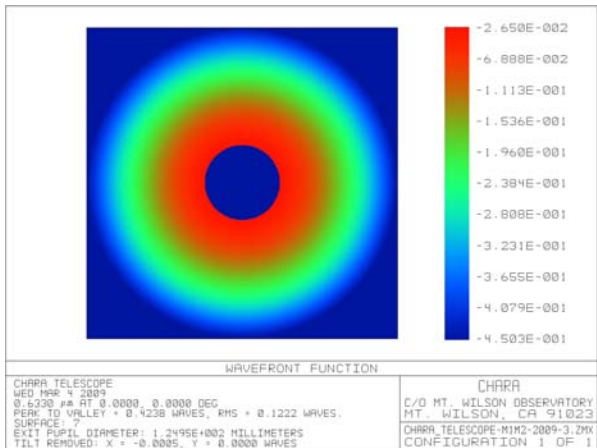


DECENTERED M2



COMA

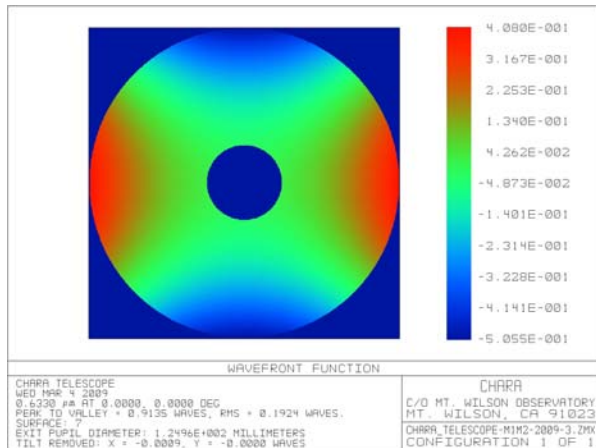
CORRECTING COMA BY TILTING M2



DEFOCUS

STREHL IS HIGH
BUT THE BEAM
DIRECTION IS OFF

CORRECTIN BEAM DIRECTION BY TILTING M1



PURE ASTIGMATISM

STREHL IS LOW
BUT THE BEAM
DIRECTION IS
CORRECT





Goals:

The axes of M1 and M2 coincide

The common axis intersects the elevation axis perpendicularly

Correct spacing between M1 and M2

Expectation:

Better beam quality





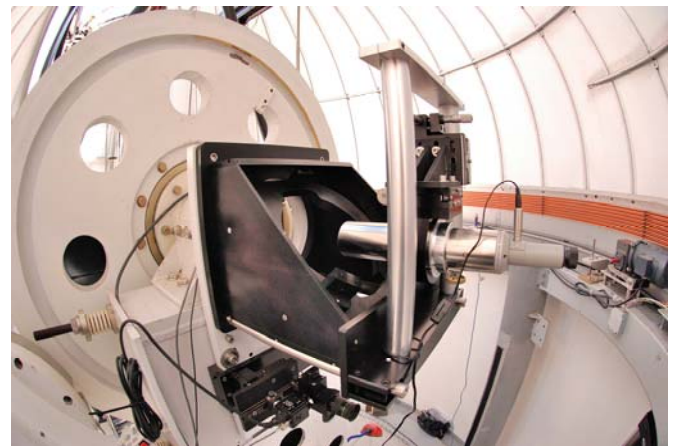
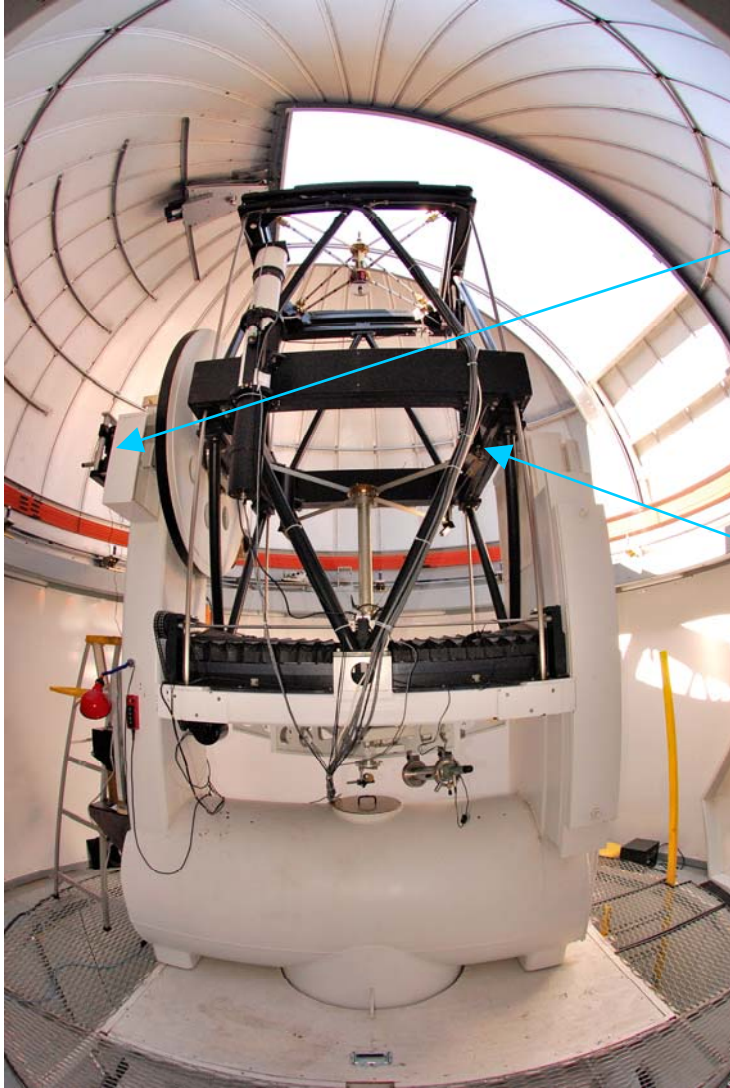
The telescope alignment procedure

1. Centering and tilting the mirrors
2. Fine tuning

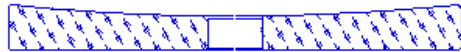
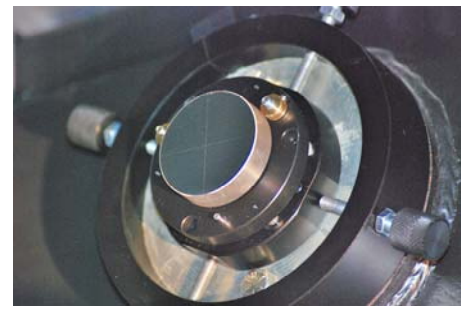


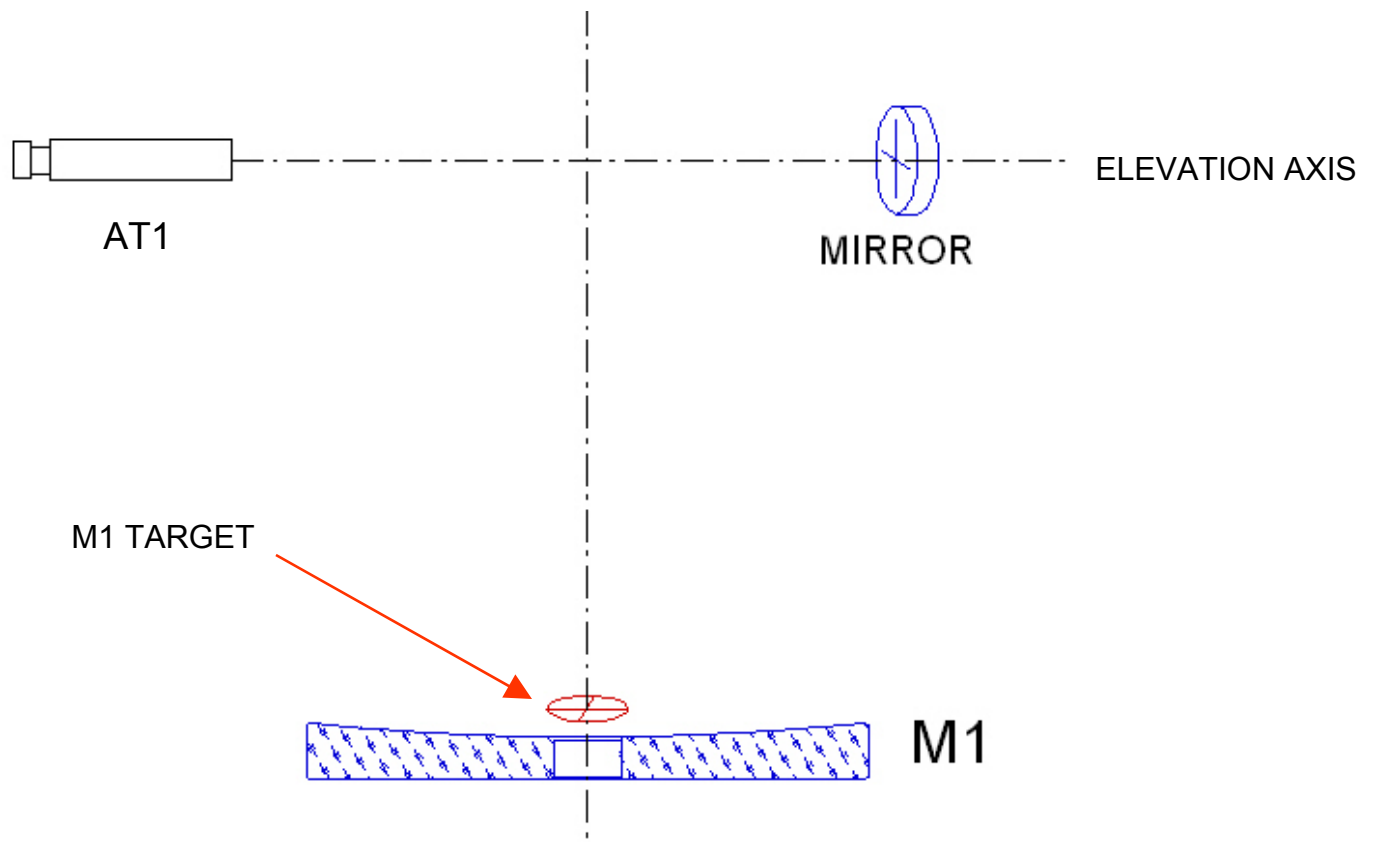


The elevation axis is realized by the line of sight of an alignment telescope



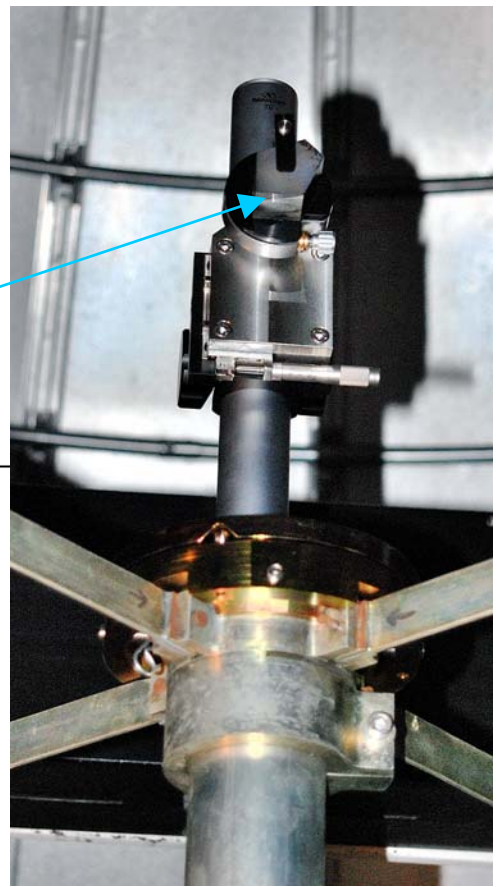
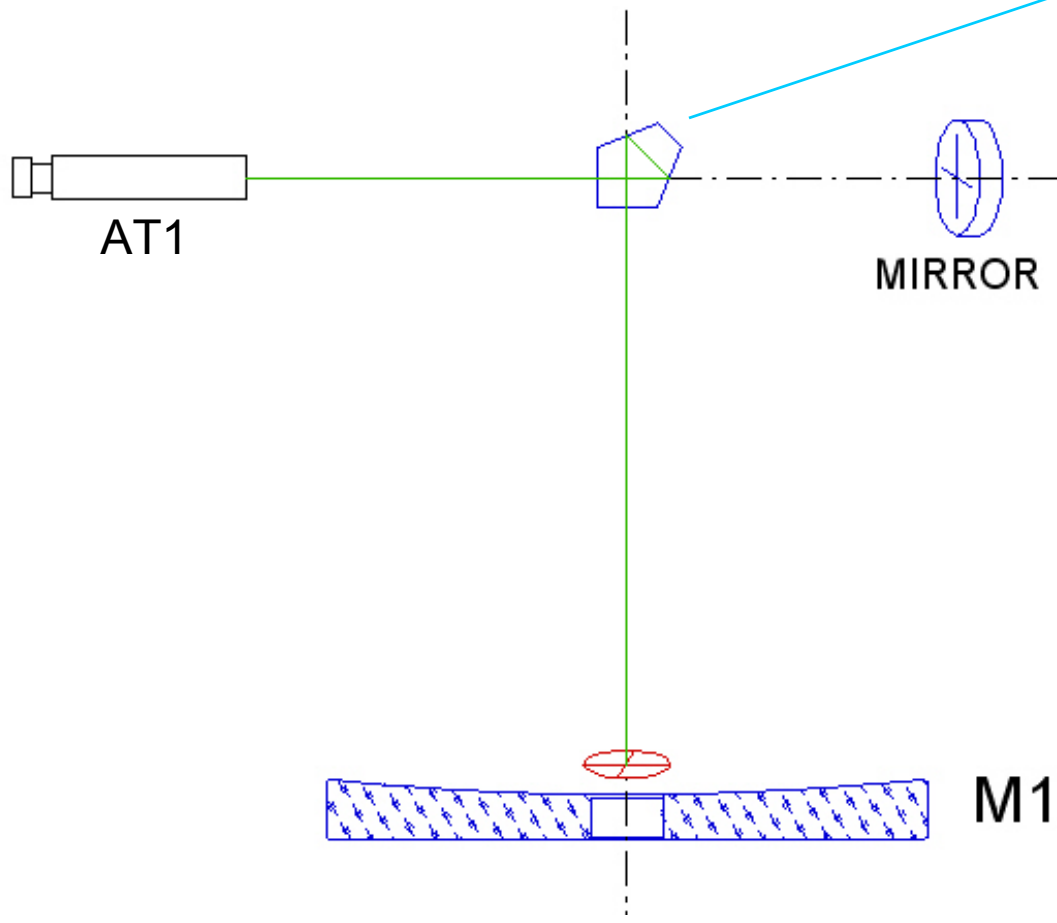
Auto-collimating telescope with auto-reflection target (AT1)





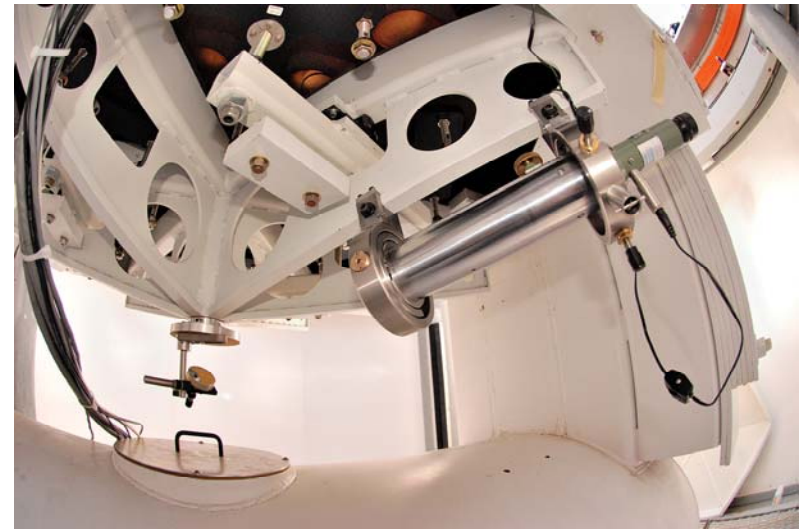
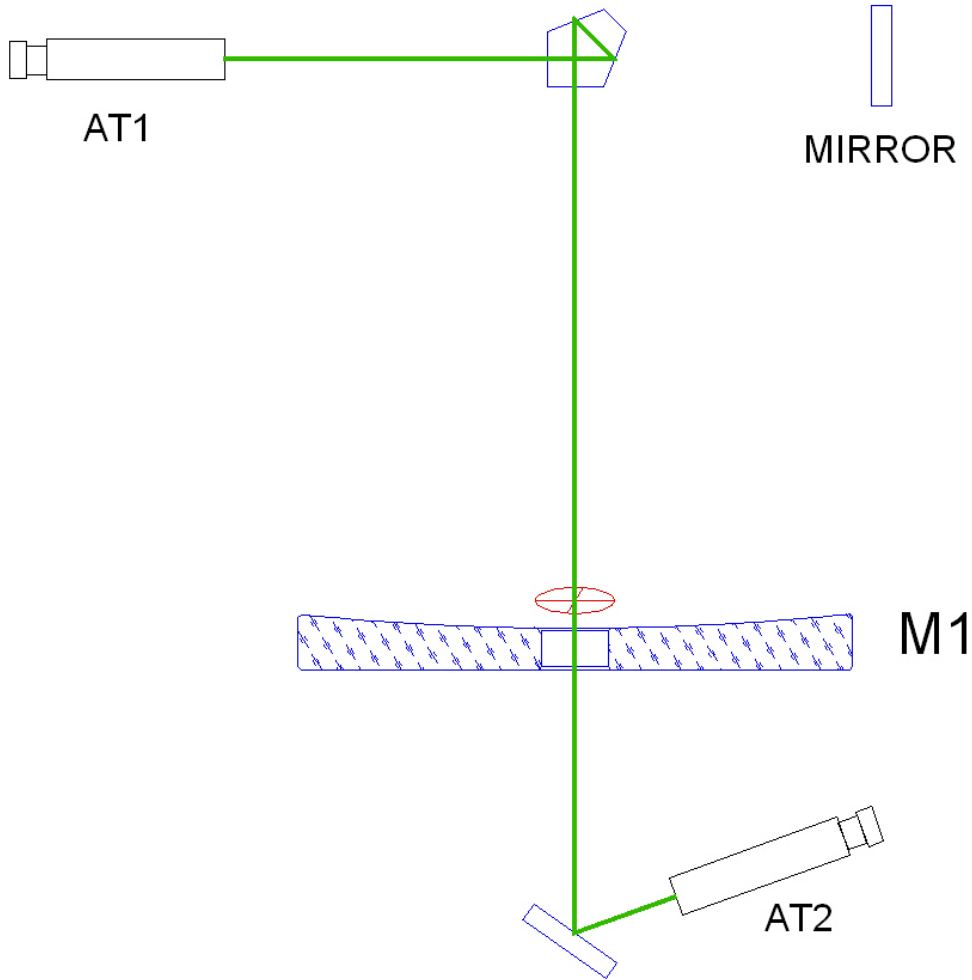


A pentaprism is aligned to aim the target at M1



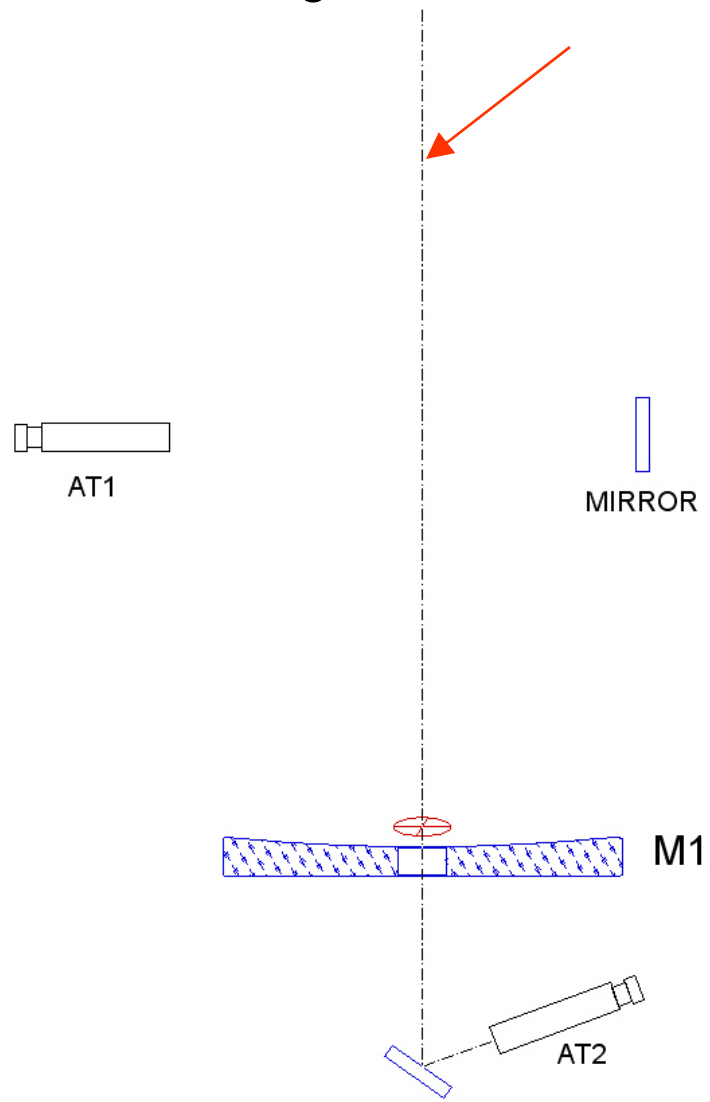


AT2 is adjusted until its line of sight coincides with that of AT1





The line of sight of AT2 sets the optical axis of the telescope

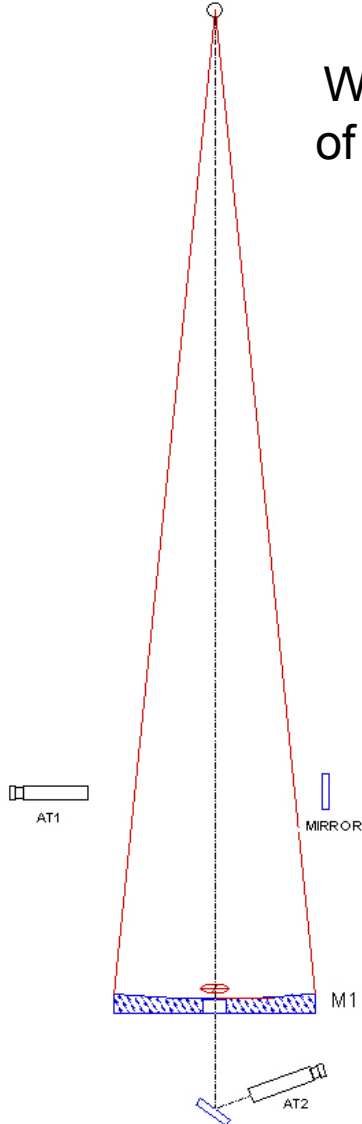




CC

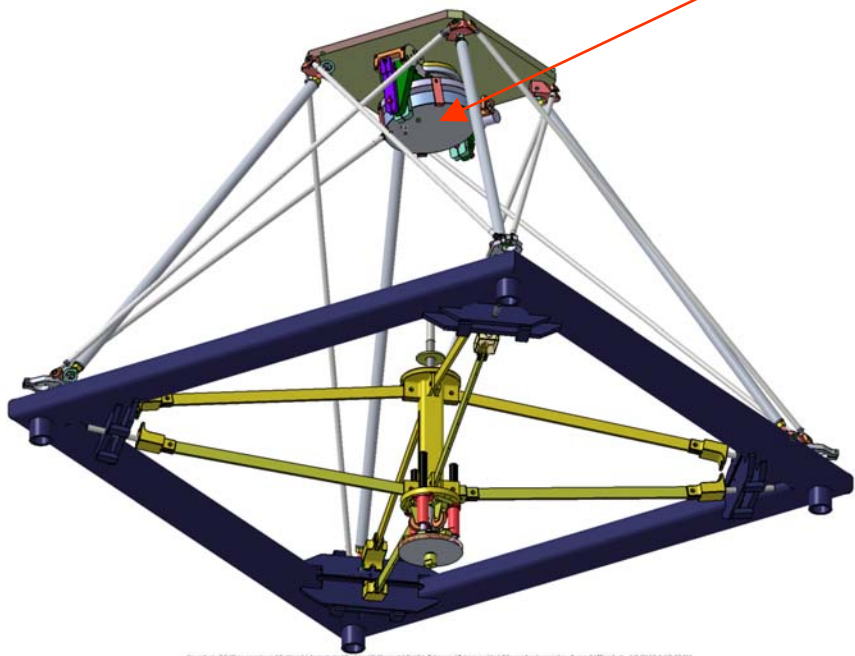
We want to put a point source at the center of curvature (CC) of M1 and tilt M1 until the point source and its image coincide.

However, the CC is 5 m above M1 that is way outside the dome, so a fold mirror is needed to reach it.





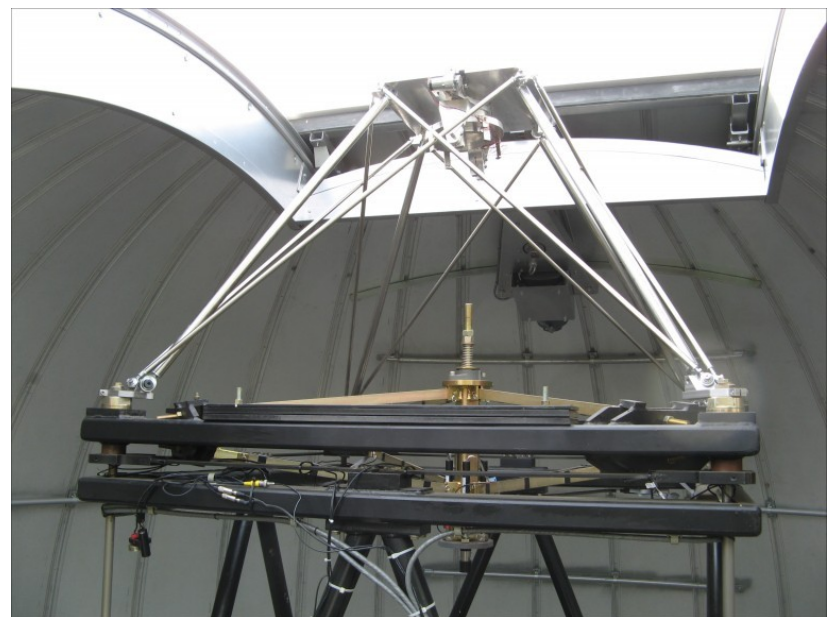
8-inch fold mirror

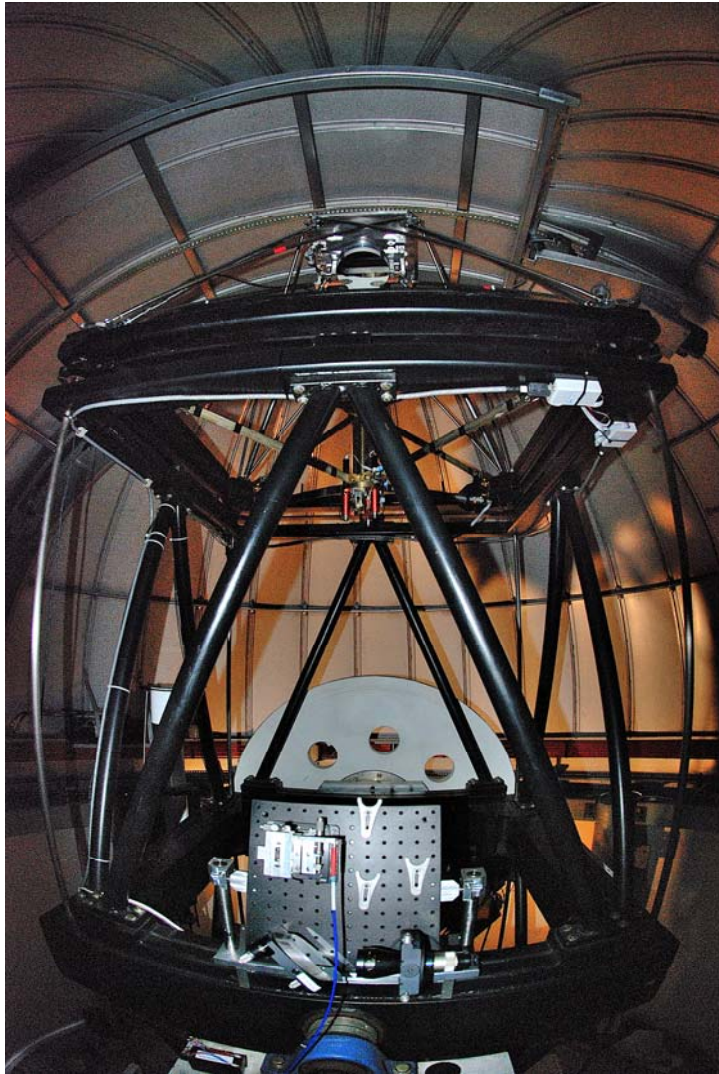


Snapshot of C:\Documents and Settings\Administrator\Local Settings\Project\CHARA Telescop\telescope Model\secondary\secondary Frame CAD\Product - 6/8/2008 3:07:37 PM

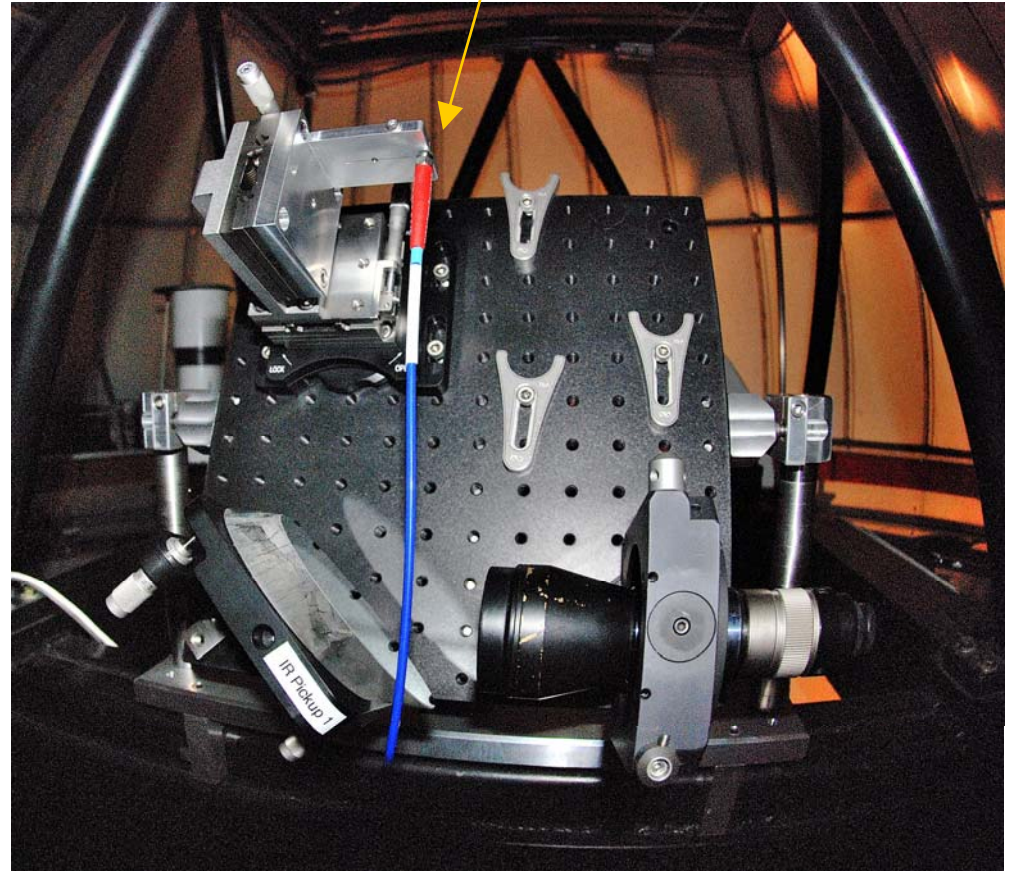
The 3D model of the supporting structure

Fold mirror mounted on W1





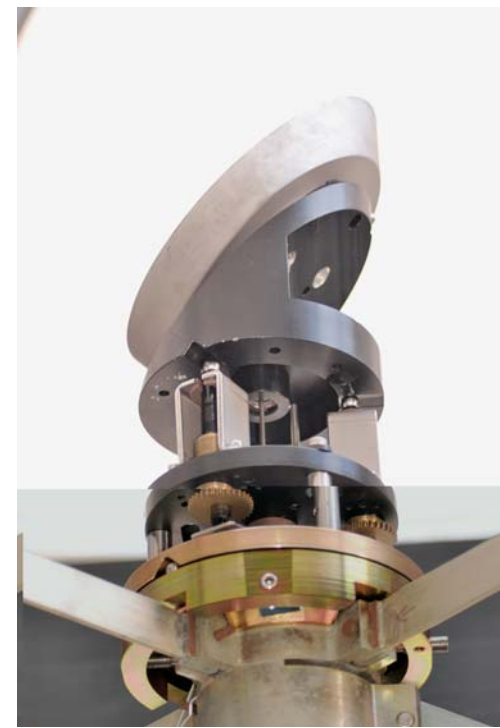
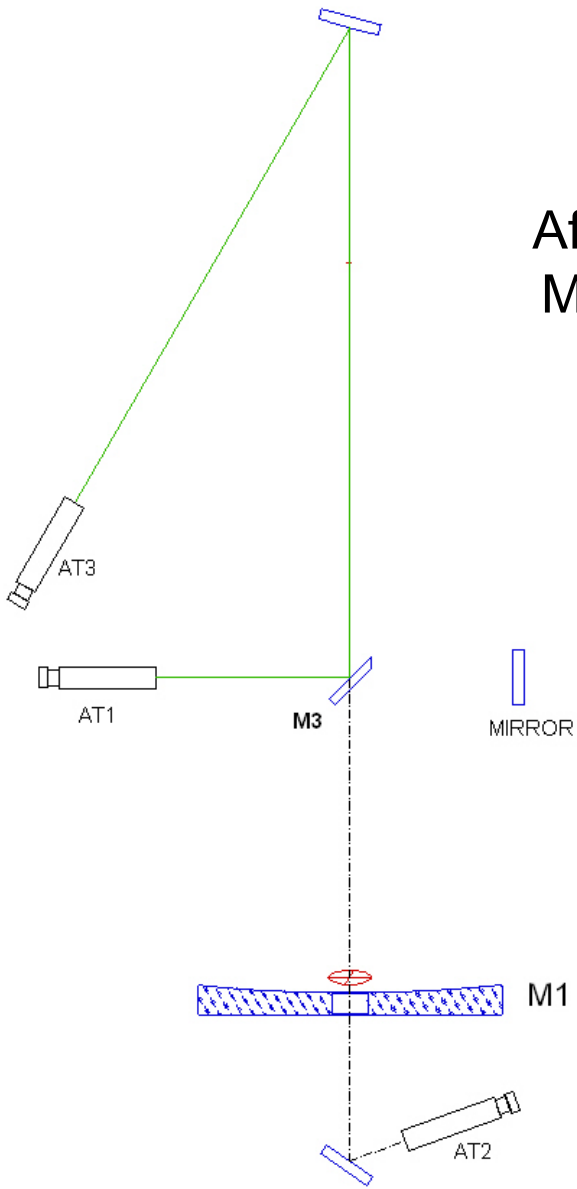
50 μm core fiber based light source





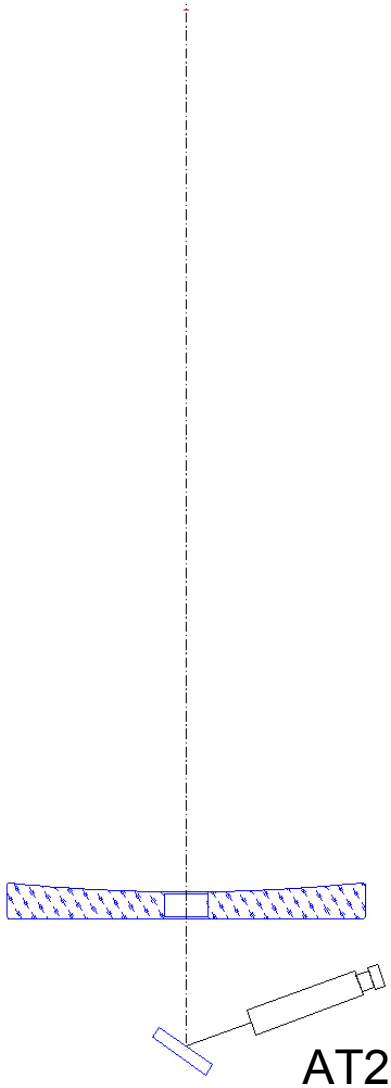
AT3 is aligned to AT2 then M3 is properly positioned and tilted.

After this, M3 is removed to align M2. M3 has a new kinematic mount so it can be put back precisely.





- AT2 is pointed to a star by moving the main telescope

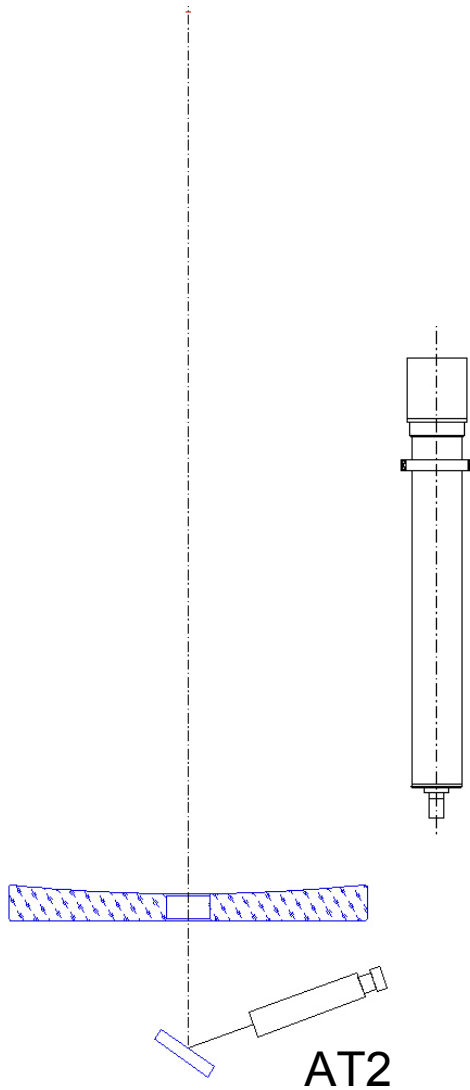


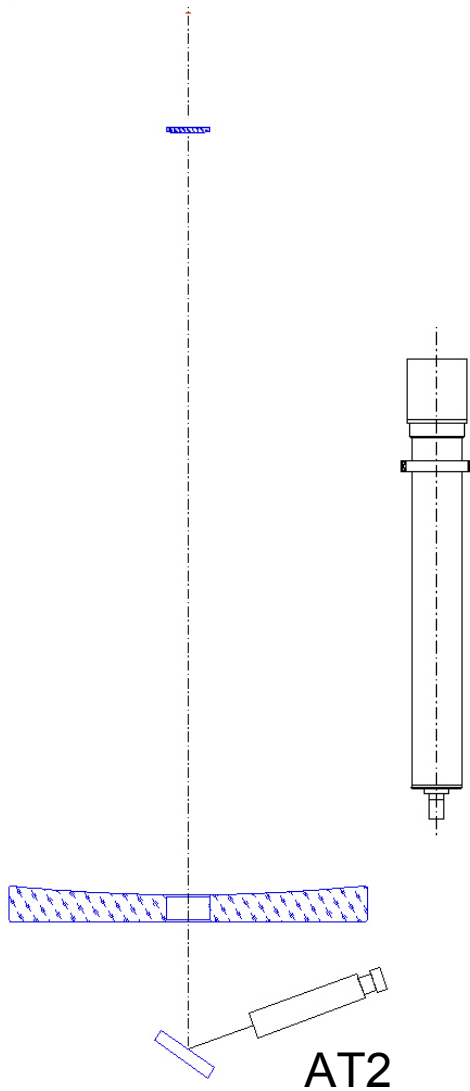


- AT2 is pointed to a star by moving the main telescope

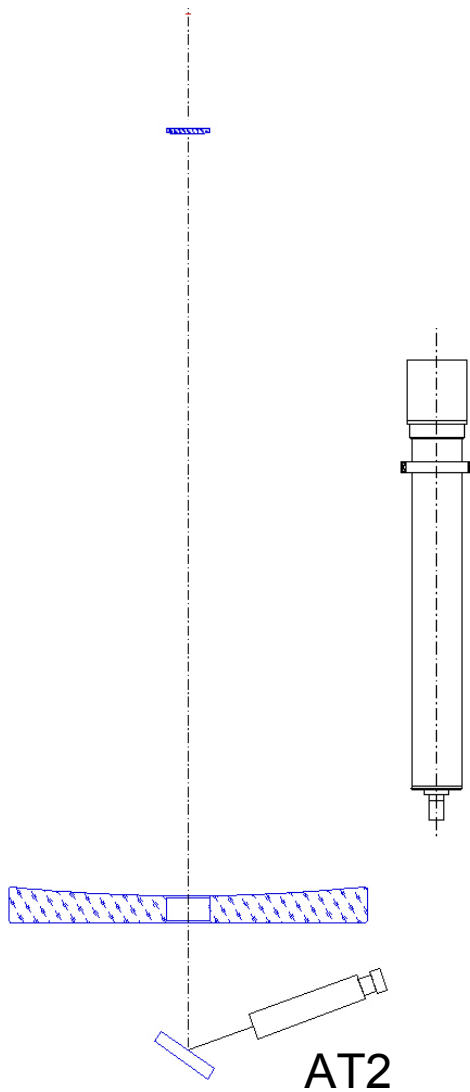
- The finder telescope is adjusted until the star is centered in its field

the focal length of the finder is extended 5 fold to improve sampling

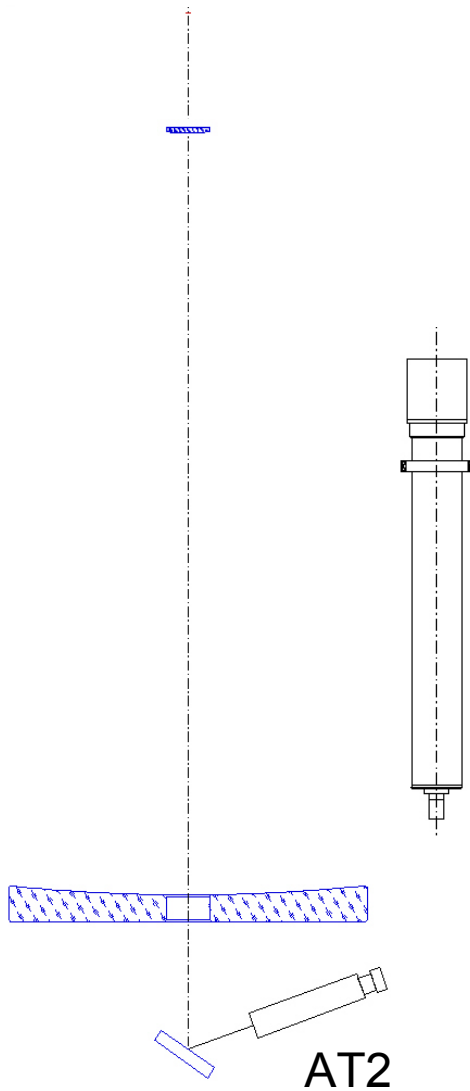




- AT2 is pointed to a star by moving the main telescope
- The finder telescope is adjusted until the star is centered in its field
- M2 installed, a star is centered in the finder



- AT2 is pointed to a star by moving the main telescope
- The finder telescope is adjusted until the star is centered in its field
- M2 installed, a star is centered in the finder by moving the main telescope
- Iterating between shifting and tilting of M2 until the star is also centered in AT2



- AT2 is pointed to a star by moving the main telescope
- The finder telescope is adjusted until the star is centered in its field
- M2 installed, a star is centered in the finder by Moving the main telescope
- Iterating between shifting and tilting of M2 until the star is also centered in AT2

The axes of M1 and M2 coincide and intersect the elevation axis perpendicularly.



After reinstalling M3 and M4 an auxiliary telescope (TAS) is used to evaluate beam quality by measuring the wavefront curvature

Zernike	Name	RMS nm							
		2/28/2008		3/12/2009					
		100mm	200mm	100mm	100mm	200mm	200mm	200mm	200mm
4	focus	155	233	-912	-882	-965	-935		
5	astigmatism (sin)	-424	-360	-436	-410	-565	-595		
6	astigmatism (cos)	410	320	452	402	431	288		
7	coma (sin)	30.9	88.4	301	387	285	477		
8	coma (cos)	-39.4	-87	-29.2	-39.5	-94.6	-220		
9	trefoil (sin)	-101	-69.6	15.5	-5.76	-26.1	-88.9		
10	trefoil (cos)	-81.2	-52.5	112	27.5	32	1.83		
11	spherical	-42.6	-28.4	-6.79	-33	16.2	10.9		
12	sph astig (cos)	-15.7	-22.3	-52.1	-37.7	-53.3	-41.9		
13	sph astig (sin)	35.2	43.8	13	6.97	19.5	16		



LESIA



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Conclusion

- After a much more precise alignment, but before any tweaking

the beam quality is worse from W1

Inherent in the optics - the least likely

The mounts distort the optics - likely

Optical misalignment – less likely

